

TPM CIRCLE NO :-

ACTIVITY

KK

QM

PM

JH

SHE

OT

DM

E&T

TPM CIRCLE NAME :-

LOSS NO. / STEP

KAIZEN NO:-

DEPT :-plant 9 assembly

RESULT AREA

P

Q

DEF :- A/B/C

C

D

S

M

CELL :-A315

CELL NAME:-Oil pump

MACHINE / STAGE :-Table

OPERATION :- clearance

KAIZEN THEME :- To remove near miss

IDEA :-provide a stopper

WIDELY/DEEPLY:-

COUNTERMEASURE:-

we have provided two
Angle for two corner of bin stand

BENCHMARK

Unsafe condition

TARGET

Safe condition

KAIZEN START

05.11.2016

KAIZEN FINISH

05.11.2016

AFTER

PROBLEM / PRESENTSTATUS :-Possibility of accident on running time .

BEFORE



TEAM MEMBERS :-

Harish , kishanpal

BENEFITS :-

1. Prevent Accident possibility
- 2 moral increase .
- 3

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-Possibility of accident on running time .

RESULT :-

0 possibility of accident

WHAT TO DO :-IR-Reversible

WHY 1:-Due to material bin slippage .
ANS 1:- no stopper availavel

HOW TO DO :-IR-Reversible

FREQUENCY :-IR-Reversible

ROOT CAUSE :-

No stopper

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST
RS.

LABOUR COST
RS.

TOTAL COST
RS.

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS